

**Garant**

**Carbide boring bar E.. SDQCR 107,5°, for indexable inserts DC., right-hand,  
Shank Ø / insert size: 0408/04mm**


**Order data**

Order number	260320 0408/04
GTIN	4062406066727
Item class	21T

**Technical description**

ISO code toolholder	E0408F SDQCR/L04
Overhang $L_1$	30 mm
Overall length L	80 mm
suitable indexable insert	DC.. 04T0..
Clamping height $L_2$	7.5 mm
Pack of insert screws	269028 26
Neck width $L_4$	4 mm
Setting angle $\kappa$	107.5 degrees
Centre offset $L_3$	3 mm
Head length $L_1$	26 mm
Insert size	4 mm
Minimum pre-drill $\varnothing D_{\min}$	5.6 mm
Usable depth T	1.1 mm
Shank $\varnothing D_s$	8 mm
Standard	Works standard
Application type	right-hand

Boring depth up to	8xD
Tool material	Carbide
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

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## Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX5	674248 TX5